

Date: Monday, 5/14/2007 7:15:31 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	HARNESS ASSEMBLY
Job Number	32339		
Estimate Number	12861		
P.O. Number	N/A	Part Number	D412702115B
This Issue	5/14/2007	Drawing Number	ICA D412-702 P.79
Prsht Rev.	NC	Project Number	N/A
First Issue	N/A	Drawing Revision	D
Previous Run	N/A	Material	N/A
Written By		Due Date	5/15/2007
Checked & Approved By	5/14/2007	Qty:	1
Comment	est rev A 07.05.10 new issue EC	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	DTO
2.0	D35735	ADAPTER	✓
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) ADAPTER B31863	
3.0	D3579046	SHOULDER HARNESS RH	✓
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) SHOULDER HARNESS RH B32115	
4.0	K62	CLIP	✓
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) CLIP N104426	
5.0	MS24693S272	Screw	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Screw N8967 -	<i>ml07/05/17</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng/ Prod Mgr	Approval QC Inspector
07/05/16	1	w/o split	ml	07/05/16	1	/0705-24	/0705-24
07-05-24	9	Applied Marine Adhesive Sealant m104524 contact cement m102565	ml	07-05-24			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 5/14/2007 7:15:31 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32339

Part Number: D412702115B

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

batch: M11763

7.0 MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Nut

batch: M104215

8.0 D35693

DECAL



✓

Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

DECAL

batch: B32086

mu07/05/17

9.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



PTO

Comment: SMALL & MEDIUM FAB RESOURCE 1

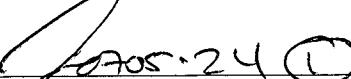
Assemble as per dwg ICA D412-702 p.79

mf 07-05-23

⑥

10.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

11.0 PACKAGING 1

PACKAGING RESOURCE #1



⑥

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-115B CHG001

Location:

PPP Rev: Dart

07/05/24 ①

①

Job Completion



QC21 inspection w/o release

07/05/24

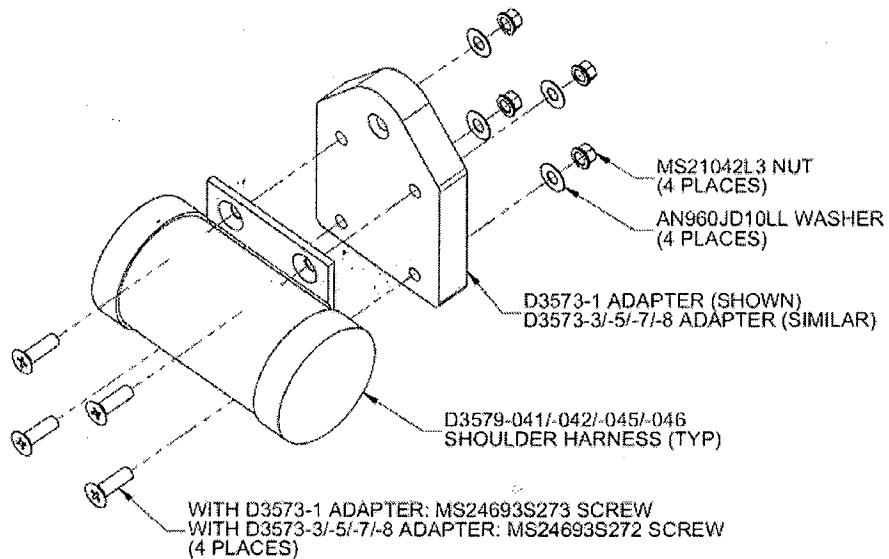
07/05/24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

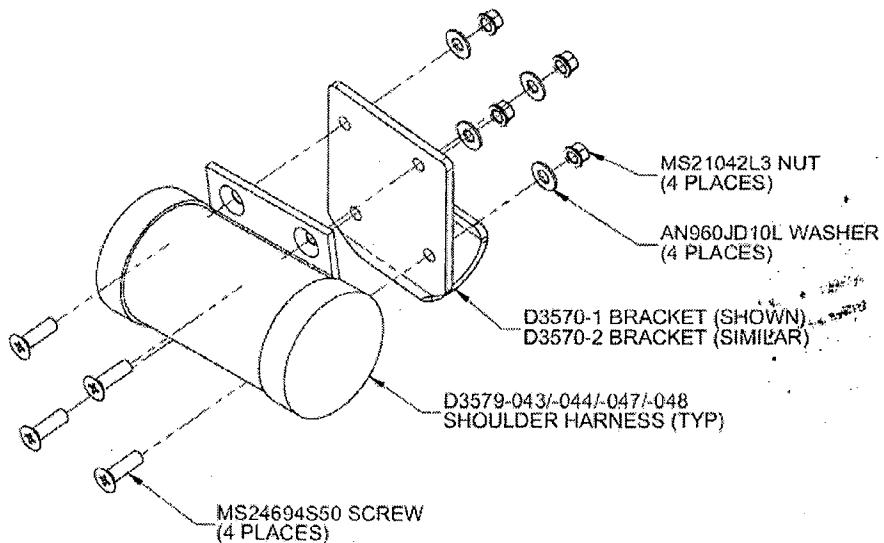
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/05/24
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/24	9.0	D3569-3 does not stick to the buckle. The recommended adhesive, 3M Fastcurve 5200	MS 07/05/24	Use a small coat of contact cement to bond the buckle to the label	SS 07/05/24 B# m 102565	07/05/24 07/05/24	MS 07/05/24	07/05/24

NOTE: Date & initial all entries



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32339

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25-00-00

Revision: 3

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